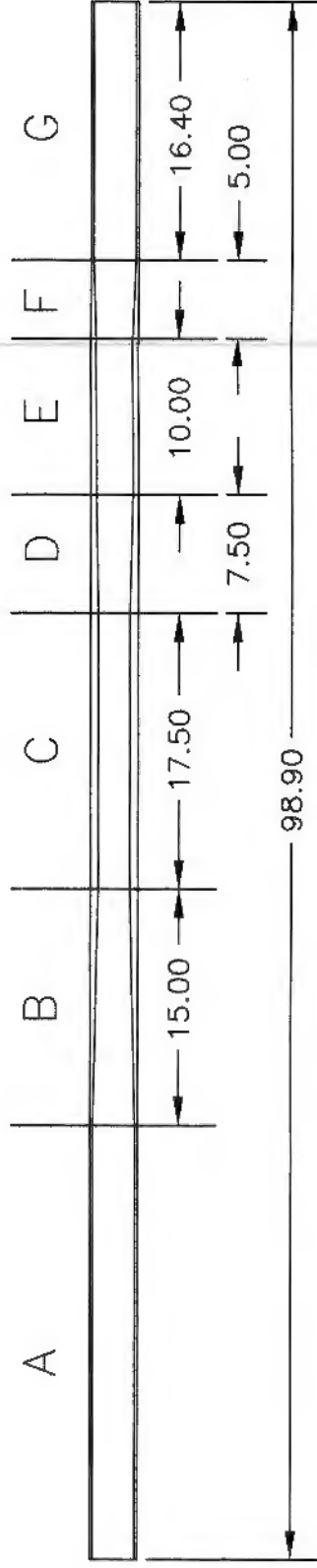
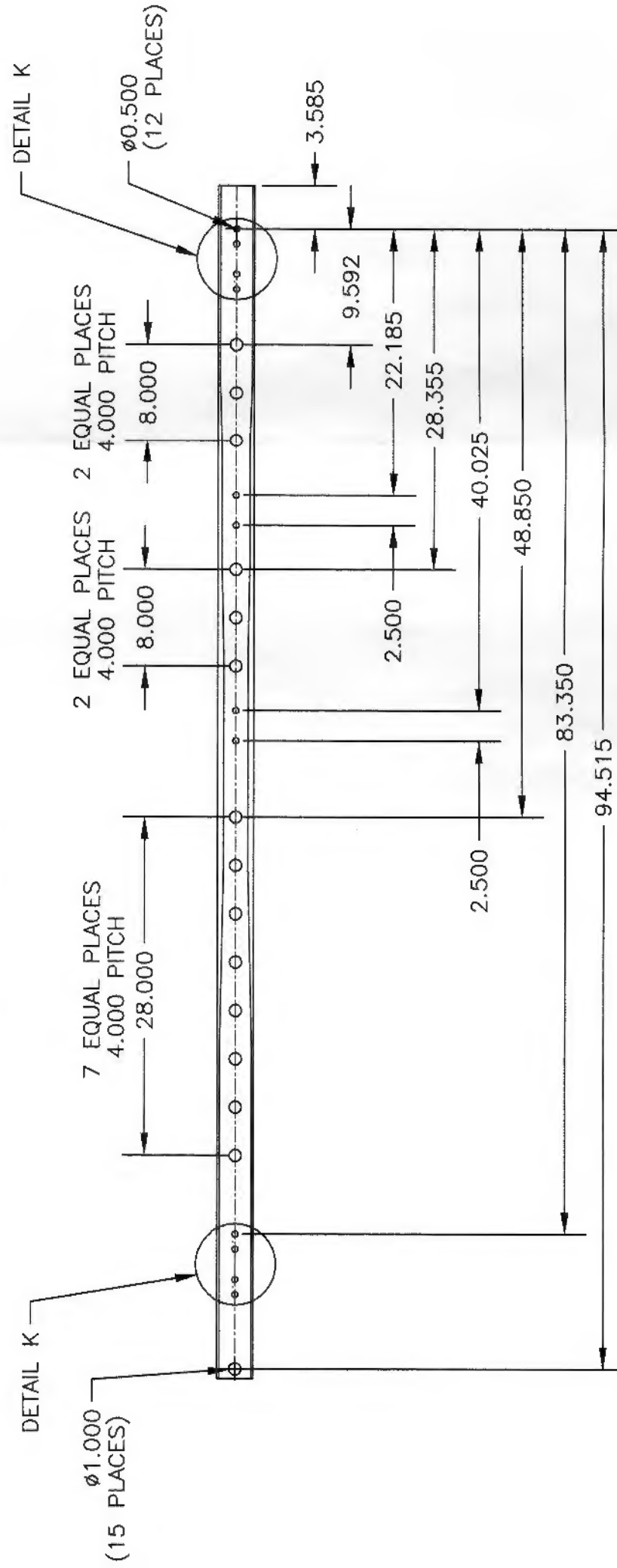


MACHINING DETAIL



DRILLING DETAIL

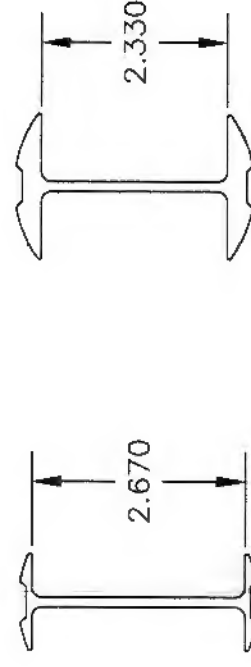


GENERAL NOTES:

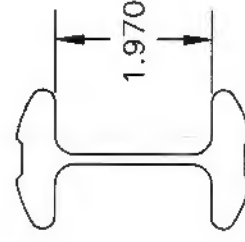
MAKE FROM D2792 EXTRUSION
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
BREAK ALL SHARP EDGES 0.010 TO 0.020

MACHINING NOTES

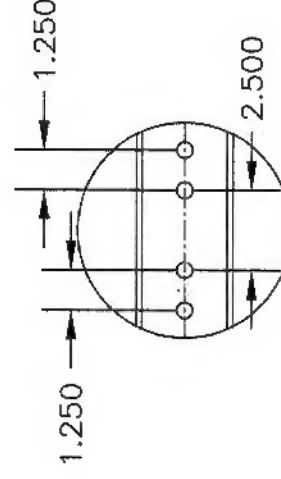
- REGION A: MACHINE TO CONSTANT SECTION H-H
 REGION B: MACHINE TAPER FROM SECTION H-H TO J-J
 REGION C: CONSTANT REGION SECTION J-J
 REGION D: MACHINE TAPER FROM SECTION J-J TO I-I
 REGION E: MACHINE TO CONSTANT SECTION I-I
 REGION F: MACHINE TAPER FROM SECTION I-I TO H-H
 REGION G: MACHINE TO CONSTANT SECTION H-H



SECTION H-H
(SCALE 5:12)



SECTION J-J
(SCALE 5:12)



DETAIL K
(SCALE 1:6)

RELEASED
988.25 AS

A	98.08.13	NEW ISSUE	
DESIGN 	DRAWN BY 	 DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D2786	REV. A SHEET 1 OF 1
DATE 98.08.13	TITLE 427 STANDARD WEB		SCALE 1:12